

IN THE SPECIFICATION

[0026] As shown in Figures 3, and 5, an air core or bladder, indicated generally at 53, is secured to the inside surface of front panel 32. A bladder 53 has an outer sheet member or wall 54 joined to an inner sheet member or wall 56. An adhesive or bonding material attaches outer sheet member 54 to panel 32. An air chamber 57 is located between sheet members 54 and 56. Sheet members 54 and 56 are flexible walls of plastic or fabric having inside layers or coatings of air impervious urethane plastic. The inner sheet member 56 has a plurality of upright rows of holes 58, 59, 60 ~~and 61 to and 65 to~~ allow air to vent or allow air to flow from chamber 57 to atmosphere. Other types of air impervious flexible sheet members can be used for bladder 53. As shown in Figure 5, bladder 53 covers the entire inside surface of front panel 32.